

1. From wire feeding speed display to amperage display.
In wire feeding speed display mode, set panel as below picture.
Speed: 3.0m/min
Voltage: 22.5V
Welding mode: Standard MIG
Synergic ON
Material: Fe
Diameter of wire: 1.0mm
Press and hold wire diameter selection button for more than 5S, then release the button to change WFS display to amperage display.



2. From amperage display mode to WFS display mode
In amperage display mode, set panel as below picture.
Current: 40A
Voltage: 22.5V
Welding mode: Standard MIG
Synergic ON
Material: Fe
Diameter of wire: 1.0mm
Press and hold wire diameter selection button for more than 5S, then release to change WFS display to amperage display.



After above operation, display mode will be changed and automatically saved. Restart the machine to check.